

Dynamic System Modeling and Control Design

Heat Loss, Parameter Identification, Linearity and Time Invariance

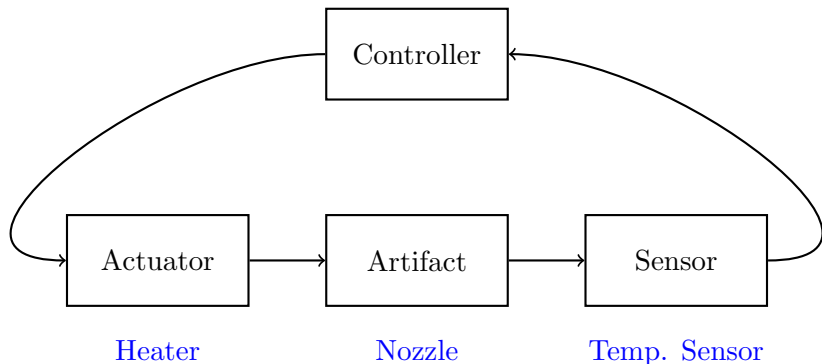
Sept. 16, 2026

Outline

- 1 Recap of Last Lecture
- 2 Heat Loss and Nominal Operating Points
- 3 System Identification: Estimating λ and γ
- 4 Linearity and Time Invariance

Recap: Generic Control System

Teensy Microcontroller



$$T_m[n] = T_m[n - 1] + \Delta T \gamma_{th} \text{Pow}[n - 1] \quad (\text{Pow} = \text{heater power})$$

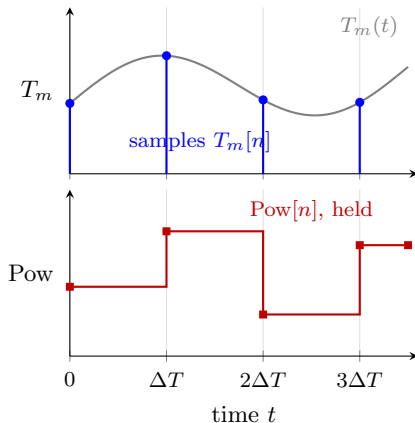
Recap: Clocked (Sampled) Systems

Every ΔT , the controller (Teensy 4.1):

- ① reads the sensor,
- ② computes a command,
- ③ updates the actuator.

Teensy: a few μs for this. Device: $\Delta T \approx 1\text{ ms}$. Orders of magnitude apart, so we treat read–compute–update as **instantaneous**.

- Sampling: $T_m[n] = T_m(n\Delta T)$.
- Zero-order hold: $\text{Pow}[n]$ is held until the next update.



Recap: **Linear** First Order Difference Equation (FODE)

- General form, with input $u[n]$ and constant system parameters λ, γ :

$$y[n] = \lambda y[n-1] + \gamma u[n-1] \quad (\#1)$$

- LINEAR:** y and u are only multiplied by constants and added. No products, no powers, no constant offsets (we will remove offsets by working around a nominal operating point).
- General solution, for arbitrary n :

$$y[n] = \underbrace{\lambda^n y[0]}_{\text{zero input response}} + \underbrace{\gamma \sum_{m=0}^{n-1} \lambda^{(n-m)-1} u[m]}_{\text{zero state response}}$$

Recap: Steady State Response

If $u[n] = u_0$ for all n (i.e., constant input) AND $|\lambda| < 1$, then...

$$\lim_{n \rightarrow \infty} y[n] := y[\infty] = \frac{\gamma}{1 - \lambda} u_0.$$

Why? At steady state $y[n] = y[n - 1] = y[\infty]$, so (#1) becomes

$$y[\infty] = \lambda y[\infty] + \gamma u_0 \quad \Rightarrow \quad y[\infty] = \frac{\gamma}{1 - \lambda} u_0.$$

Recap: Nozzle Heating with Proportional Control

Model (as of Monday), with $\text{Pow}[n] = \text{heater power}$:

$$T_m[n] = T_m[n-1] + \Delta T \gamma_{th} \text{Pow}[n-1]$$

Proportional control ($T_d[n] = \text{desired temperature}$; same index $n = \text{“instant update”}$):

$$\text{Pow}[n] = K_p (T_d[n] - T_m[n])$$

Combined: a linear FODE with output T_m and input T_d :

$$T_m[n] = \underbrace{(1 - \Delta T \gamma_{th} K_p)}_{\lambda} T_m[n-1] + \underbrace{\Delta T \gamma_{th} K_p}_{\gamma} T_d[n-1]$$

- Stable ($|\lambda| < 1$) if and only if $0 < \Delta T \gamma_{th} K_p < 2$, so the maximum gain is $K_p = \frac{2}{\Delta T \gamma_{th}}$.
- No oscillations ($0 < \lambda < 1$) if and only if $0 < \Delta T \gamma_{th} K_p < 1$.

Recap: Steady State of the Nozzle... Wait!

Hold the desired temperature constant: $T_d[n] = T_{d_0}$ for all n . If $|\lambda| < 1$ the system is stable and $T_m[\infty]$ exists:

$$T_m[\infty] = \frac{\gamma}{1 - \lambda} T_{d_0} = \frac{\Delta T \gamma_{th} K_p}{1 - (1 - \Delta T \gamma_{th} K_p)} T_{d_0} = T_{d_0}.$$

The steady-state temperature matches the desired temperature for *any* $0 < K_p < \frac{2}{\Delta T \gamma_{th}}$!

Wait! At steady state, $\text{Pow}[\infty] = K_p (T_{d_0} - T_m[\infty]) = 0$. Can we really turn the heater *off* and have the nozzle stay hot?

And: whenever $T_m[n] > T_d[n]$, the command $\text{Pow}[n]$ is negative. What would negative heater power mean?

The math is correct. The **model** is not!

Include Heat Loss

A hot nozzle loses heat to its surroundings, and loses it faster the hotter it is:

$$T_m[n] = T_m[n-1] + \Delta T \gamma_{th} \text{Pow}[n-1] - \underbrace{\Delta T \beta T_m[n-1]}_{\text{heat loss}}, \quad \beta > 0.$$

(Temperatures are measured relative to room temperature, so there is no heat loss at $T_m = 0$.)

A heater can only *add* heat, and only so much: $0 \leq \text{Pow}[n] \leq P_{\max}$. But the proportional command $K_p (T_d[n] - T_m[n])$ is negative whenever the nozzle is hotter than desired. The real heater just sits at 0 there, and the linear model breaks.

Fix: run the heater around a *nominal* power $P_0 > 0$, and let the controller push it up or down from there.

Nominal Operating Point

Pick a **nominal operating point** (T_0, P_0) where heat in = heat out, so the nozzle would stay at T_0 with the heater at P_0 :

$$\Delta T \gamma_{th} P_0 = \Delta T \beta T_0 \quad \Rightarrow \quad P_0 = \frac{\beta}{\gamma_{th}} T_0.$$

Then measure everything *relative* to it:

$$\delta T[n] = T_m[n] - T_0, \quad \delta T_d[n] = T_d[n] - T_0, \quad \delta P[n] = \text{Pow}[n] - P_0.$$

Substitute into the model. The constants cancel, because

$$\Delta T \gamma_{th} P_0 - \Delta T \beta T_0 = 0:$$

$$\delta T[n] = \delta T[n-1] + \Delta T \gamma_{th} \delta P[n-1] - \Delta T \beta \delta T[n-1].$$

Same equation, now with *no constant offset*. $\delta P[n] < 0$ just means “less than nominal”; the model holds as long as $0 \leq P_0 + \delta P[n] \leq P_{\max}$.

Heat Loss: Closed Loop

Controller = nominal power + proportional correction:

$$\text{Pow}[n] = P_0 + K_p (T_d[n] - T_m[n]) \iff \delta P[n] = K_p (\delta T_d[n] - \delta T[n]).$$

(Same idea in the OPTO lab code: `motorCmd = nomCmd + correction.`)

Closed loop, in deviation variables:

$$\delta T[n] = \underbrace{(1 - \Delta T(\gamma_{th} K_p + \beta))}_{\lambda} \delta T[n-1] + \underbrace{\Delta T \gamma_{th} K_p}_{\gamma} \delta T_d[n-1].$$

Still a linear FODE; compared to Monday, only λ changed.

- Stable iff $0 < \Delta T(\gamma_{th} K_p + \beta) < 2$, i.e., $K_p < \frac{2 - \Delta T \beta}{\Delta T \gamma_{th}}$.
- No oscillations iff $\Delta T(\gamma_{th} K_p + \beta) < 1$, i.e., $K_p < \frac{1 - \Delta T \beta}{\Delta T \gamma_{th}}$.

Steady State with Heat Loss

If $T_d[n] = T_{d_0}$ for all n , then $\delta T_d[n] = T_{d_0} - T_0 =: \delta T_{d_0}$. If also $|\lambda| < 1$, then (using $1 - \lambda = \Delta T(\gamma_{th}K_p + \beta)$):

$$\delta T[\infty] = \frac{\gamma}{1 - \lambda} \delta T_{d_0} = \frac{\Delta T \gamma_{th} K_p}{\Delta T(\gamma_{th} K_p + \beta)} \delta T_{d_0} = \frac{\gamma_{th} K_p}{\gamma_{th} K_p + \beta} \delta T_{d_0},$$

so the steady-state error is

$$T_{d_0} - T_m[\infty] = \delta T_{d_0} - \delta T[\infty] = \frac{\beta}{\gamma_{th} K_p + \beta} (T_{d_0} - T_0).$$

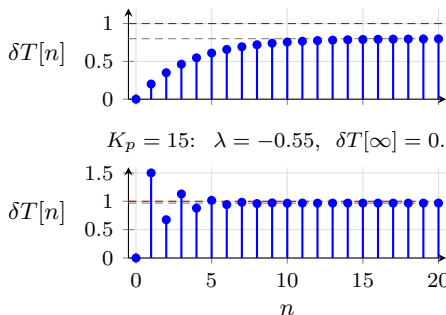
- The steady-state error is proportional to how far the target is from the operating point.
- Target *at* the operating point ($T_{d_0} = T_0$): zero error. The nominal power P_0 alone holds the temperature.
- Otherwise, the error shrinks as $\gamma_{th} K_p$ grows relative to β .
- The heater stays on: $\text{Pow}[\infty] = \frac{\beta}{\gamma_{th}} T_m[\infty]$ (heat in = heat out).
- Room temperature as the operating point ($T_0 = 0, P_0 = 0$):

$$T_m[\infty] = \frac{1}{1 + \beta/(\gamma_{th} K_p)} T_{d_0} < T_{d_0}.$$

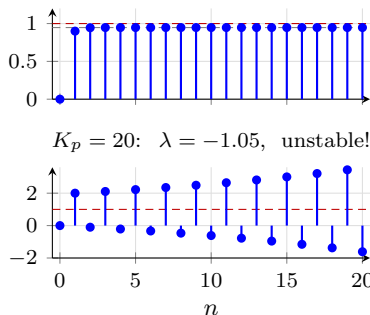
Bigger K_p : Better Match... Until It Isn't

Example: $\Delta T_{\gamma_{th}} = 0.1$, $\Delta T_{\beta} = 0.05$; start at the operating point, $\delta T[0] = 0$, and raise the target by 1: $\delta T_d[n] = 1$ (red: δT_d ; gray: $\delta T[\infty]$).

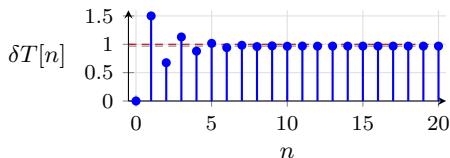
$K_p = 2$: $\lambda = 0.75$, $\delta T[\infty] = 0.80$



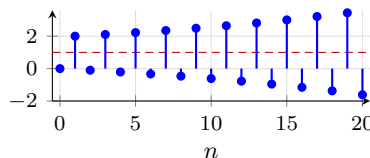
$K_p = 9$: $\lambda = 0.05$, $\delta T[\infty] = 0.95$



$K_p = 15$: $\lambda = -0.55$, $\delta T[\infty] = 0.97$



$K_p = 20$: $\lambda = -1.05$, unstable!



Stable only for $K_p < \frac{2-\Delta T_{\beta}}{\Delta T_{\gamma_{th}}} = 19.5$; no oscillations for $K_p < 9.5$. Large K_p also means large (and negative) δP : the heater must stay within $0 \leq P_0 + \delta P \leq P_{\max}$, or it saturates.

Today's Main Objective

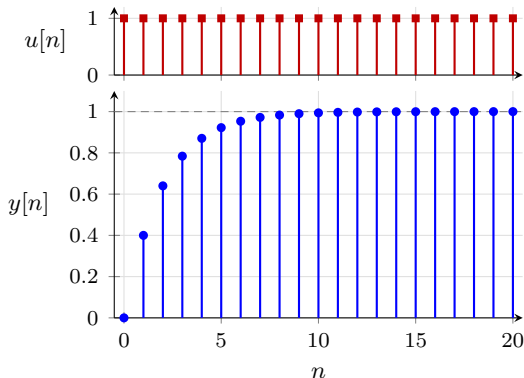
We have this nice FODE:

$$y[n] = \lambda y[n-1] + \gamma u[n-1] \quad (\#1)$$

What are λ and γ for *your* lab system? How do we find them from measured data?

Two unknowns, so let's find two equations and solve. You will need this for Friday's lab!

Warm-Up: Estimate λ from a Step Response



Zero state response ($y[0] = 0$) of FODE (#1) to a unit step: $u[n] = 1$ for $n \geq 0$.

Here $\gamma = 1 - \lambda$, so $y[\infty] = 1$.

Question: can you estimate λ from the figure?

$y[1] = \gamma = 0.4$, so
 $\lambda = 1 - \gamma = 0.6$.

Or: the gap to 1 shrinks by a factor λ each step:
 1, 0.6, 0.36, ...

Key Tool: The Gap to Steady State

Suppose $|\lambda| < 1$ and the input is constant from time N on: $u[n] = u_0$ for $n \geq N$. Its steady state $y_{ss} = \frac{\gamma}{1-\lambda} u_0$ satisfies $y_{ss} = \lambda y_{ss} + \gamma u_0$.

Subtract this from (#1): for $n > N$,

$$\underbrace{y[n] - y_{ss}}_{e[n]} = \lambda \left(\underbrace{y[n-1] - y_{ss}}_{e[n-1]} \right) \quad \Rightarrow \quad e[n] = \lambda^{n-N} e[N].$$

The gap to the new steady state shrinks by a factor λ every step, wherever we start.

Special case, input off ($u_0 = 0$, so $y_{ss} = 0$): $y[n] = \lambda^{n-N} y[N]$.

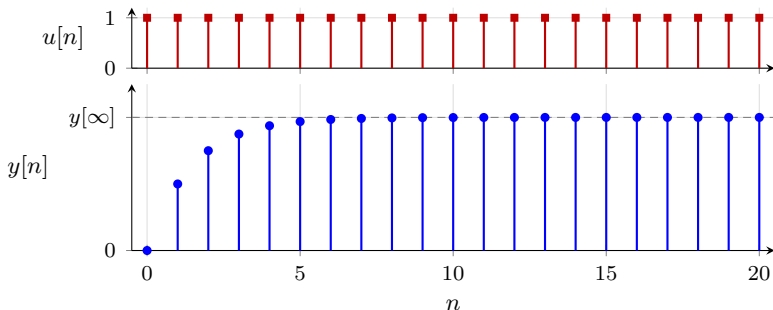
Evaluate Steady State Response

Assuming (ideal case) FODE (#1) with

$$y[0] = 0, \quad 0 < \lambda < 1, \quad u[n] = 1 \text{ for } n \geq 0,$$

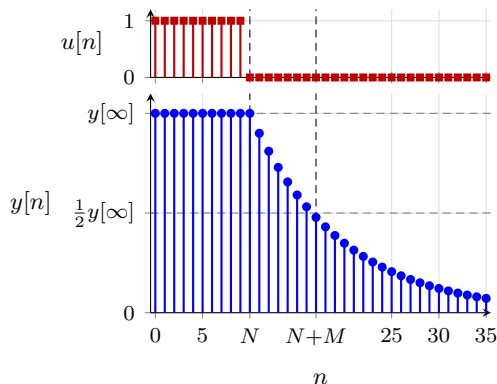
we already have one relationship!

$$y[\infty] = \frac{\gamma}{1 - \lambda} \Rightarrow \gamma = y[\infty](1 - \lambda).$$



Evaluate Decay

Start at steady state ($u[n] = 1$ for $n < N$), then turn the input off: $u[n] = 0$ for $n \geq N$. How many steps M until y has decayed halfway?



Key tool with the input off:

$$y[N + M] = \lambda^M y[\infty], \text{ so}$$

$$\frac{\gamma}{1 - \lambda} \lambda^M \approx \frac{1}{2} \frac{\gamma}{1 - \lambda}$$

$$\Rightarrow \lambda \approx 0.5^{1/M},$$

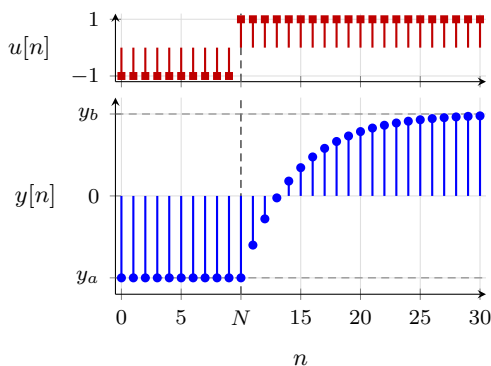
$$\Rightarrow \gamma \approx y[\infty] \left(1 - 0.5^{1/M}\right).$$

(M is an integer, so these are estimates.)

Here: $M \approx 7 \Rightarrow \lambda \approx 0.91$ (true value: $\lambda = 0.9$).

In Practice (a): From One Steady State to Another

In the lab, transients rarely start from zero: the input steps $u_a \rightarrow u_b$ (e.g., $-1 \rightarrow +1$) and the output moves between two *nonzero* steady states $y_a \rightarrow y_b$.



Steady states $y_{a,b} = \frac{\gamma}{1-\lambda} u_{a,b}$, so

$$\frac{\gamma}{1-\lambda} = \frac{y_b - y_a}{u_b - u_a}.$$

Key tool, $e[n] = y[n] - y_b$: fraction of the step still to go is

$$\frac{y_b - y[n]}{y_b - y_a} = \lambda^{n-N}, \quad n \geq N.$$

Halfway after M steps: $\lambda \approx 0.5^{1/M}$.

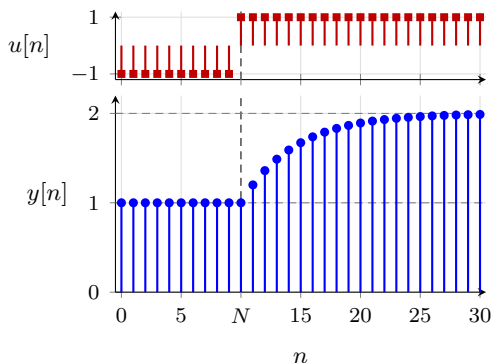
Here: ratio = $\frac{1}{2}$, $M \approx 3 \Rightarrow \lambda \approx 0.79$.

In Practice (b): Unknown Offset

Even if the lab system is linear, what we measure is better modeled as

$$y[n] = \lambda y[n-1] + \gamma u[n-1] + c,$$

where c is an unknown constant: e.g., sensor bias, or a nominal pair that is not exactly in balance ($c = \Delta T(\gamma_{th}P_0 - \beta T_0)$ for the nozzle).



Same system as (a), with $c = 0.3$.
Steady state is now

$$y_{ss} = \frac{\gamma u_0 + c}{1 - \lambda}.$$

Naive: $y[\infty] = 2$ with $u_0 = 1$, so
 $\frac{\gamma}{1-\lambda} = 2$? **Wrong!**

Differences:

$y_b - y_a = \frac{\gamma}{1-\lambda}(u_b - u_a)$, and c
cancels: $\frac{2-1}{1-(-1)} = \frac{1}{2} \checkmark$

In Practice: Trust Only Differences

The key tool still works with the offset: $y_b = \lambda y_b + \gamma u_b + c$, so for $n > N$

$$e[n] = y[n] - y_b = \lambda e[n-1] \quad (\text{both } u \text{ and } c \text{ drop out}).$$

The offset shifts every level by $\frac{c}{1-\lambda}$ but does not change the transient.

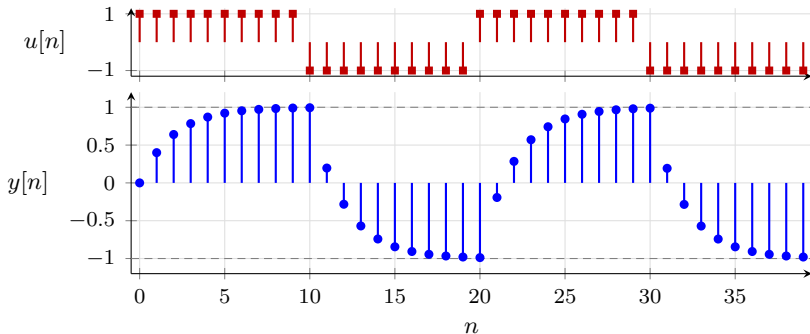
Recipe for estimating λ, γ from lab data:

- ① Hold $u = u_a$ until y settles; record y_a .
- ② Step to $u = u_b$; record the transient and the new level y_b .
- ③ Compute $\frac{\gamma}{1-\lambda} = \frac{y_b - y_a}{u_b - u_a}$.
- ④ Find M , the number of steps to get halfway from y_a to y_b :
 $\lambda \approx 0.5^{1/M}$.
- ⑤ Then $\gamma = (1-\lambda) \frac{y_b - y_a}{u_b - u_a}$ (and, if needed, $c = (1-\lambda) y_a - \gamma u_a$).

Don't rely on absolute output values or transients “from zero”: trust only differences.

Why Do the Transients Look Alike?

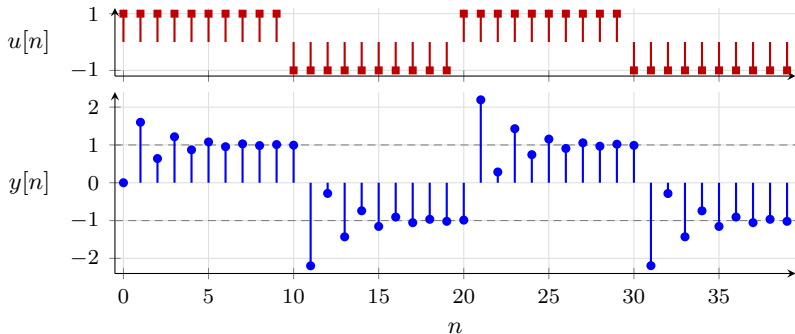
Warm-up system again ($\lambda = 0.6$, $\gamma = 0.4$, $y[0] = 0$), but the input now switches between $+1$ and -1 every 10 steps.



Question: each transient looks like a scaled, time-shifted copy of the step response. Why? **Answer:** Linearity and Time Invariance.

Why Do the Transients Look Alike?

Same input, but now $\lambda = -0.6$, $\gamma = 1 - \lambda = 1.6$.



Question: why does the output overshoot and ring? How could you tell $\lambda < 0$? **Answer:** λ^n alternates in sign when $\lambda < 0$. And again: Linearity and Time Invariance.

Property I: Decomposition of General Solution

Recall our two special cases:

- Zero Input Response: If $u[n] = 0$ for all n : $y[n] = \lambda^n y[0]$
- Zero State Response: If $y[0] = 0$: $y[n] = \gamma \sum_{m=0}^{n-1} \lambda^{(n-m)-1} u[m]$

Then we can decompose $y[n]$ into its ZIR and ZSR:

$$y[n] = \lambda^n y[0] + \gamma \sum_{m=0}^{n-1} \lambda^{(n-m)-1} u[m]$$

$$(I): y[n] = y_{ZIR}[n] + y_{ZSR}[n]$$

Property II: Linearity & Time Invariance of ZSR

Suppose that I have two different input functions $u_A[n], u_B[n]$. Then,

$$y_{A,ZSR}[n] = \gamma \sum_{m=0}^{n-1} \lambda^{(n-m)-1} u_A[m],$$

$$y_{B,ZSR}[n] = \gamma \sum_{m=0}^{n-1} \lambda^{(n-m)-1} u_B[m].$$

Assume $u_A[n] = u_B[n] = 0$ for all $n < 0$, and $N_A, N_B \geq 0$.

If $u[n] = a u_A[n - N_A] + b u_B[n - N_B]$, then

$$(II): y_{ZSR}[n] = a y_{A,ZSR}[n - N_A] + b y_{B,ZSR}[n - N_B].$$

Property III: An Aspect of Time Invariance of ZIR

If $u[n] = 0$ for all $n \geq N$, then

$$\text{(III): } y[n] = \lambda^{n-N} y[N] \quad \text{for all } n \geq N.$$

Proof sketch:

$$y[N+1] = \lambda y[N] + \gamma u[N] = \lambda y[N] \quad (u[N] = 0)$$

$$y[N+2] = \lambda y[N+1] + \gamma u[N+1] = \lambda^2 y[N]$$

$$y[N+3] = \lambda^3 y[N]$$

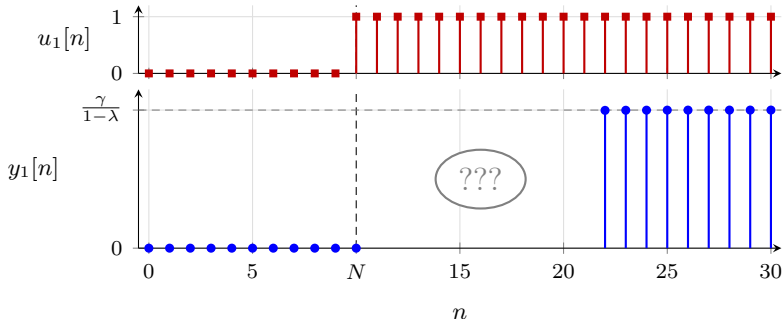
$$\vdots$$

Transient to Steady State (Using (I)–(III))

Suppose that $|\lambda| < 1$ and the input is a unit step that turns on at $n = N$:

$$u_1[n] = 0 \text{ for } n < N, \quad u_1[n] = 1 \text{ for } n \geq N,$$

with initial state $y_1[0] = 0$. What is the output $y_1[n]$?



Before N : nothing happens. Long after N : steady state. In between? The key tool already told us; let's rederive it using Properties (I)–(III).

Transient to Steady State (Cont.)

Consider a system that starts at steady state, and whose input turns *off* at $n = N$:

$$y_2[0] = \frac{\gamma}{1 - \lambda}, \quad u_2[n] = 1 \text{ for } n < N, \quad u_2[n] = 0 \text{ for } n \geq N.$$

What is $y_2[n]$?

Directly from the system equation (#1):

$$y_2[n] = \frac{\gamma}{1 - \lambda} \quad \text{for } n \leq N \quad (\text{input still 1})$$

$$y_2[N + 1] = \lambda y_2[N] + \gamma u_2[N] = \lambda \frac{\gamma}{1 - \lambda} \quad (u_2[N] = 0)$$

$$y_2[n] = \lambda^{n-N} \frac{\gamma}{1 - \lambda} \quad \text{for } n \geq N \quad (\text{repeating the same step})$$

Transient to Steady State (Cont.)

Consider a system with

$$y_3[0] = \frac{\gamma}{1 - \lambda}, \quad u_3[n] = 1 \text{ for all } n.$$

What is $y_3[n]$?

Since we initialized at steady state, and the input function $u_3[n]$ does not change, we will remain in steady state:

$$y_3[n] = \frac{\gamma}{1 - \lambda} \text{ for all } n.$$

Transient to Steady State: Putting It Together

Back to $u_1[n]$ (unit step turning on at N , with $y_1[0] = 0$). Notice that

$$u_1[n] = u_3[n] - u_2[n] \quad \text{for all } n, \quad \text{and} \quad y_1[0] = y_3[0] - y_2[0] = 0.$$

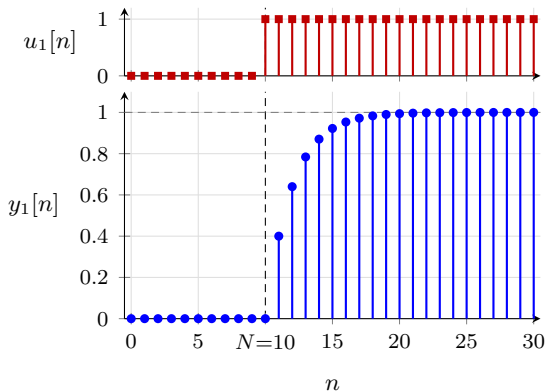
Both the inputs *and* the initial states subtract, so by linearity (Properties (I) and (II)):

$$\begin{aligned} y_1[n] &= y_3[n] - y_2[n] \\ &= \frac{\gamma}{1-\lambda} - \lambda^{n-N} \frac{\gamma}{1-\lambda}, \quad n \geq N \\ &= \frac{\gamma}{1-\lambda} (1 - \lambda^{n-N}), \quad n \geq N, \end{aligned}$$

and $y_1[n] = 0$ for $n \leq N$.

Now, We Can Fill in the Gap: $0 < \lambda < 1$

$$y_1[n] = \frac{\gamma}{1-\lambda} (1 - \lambda^{n-N}), \quad n \geq N$$



Here $\frac{\gamma}{1-\lambda} = 1$.

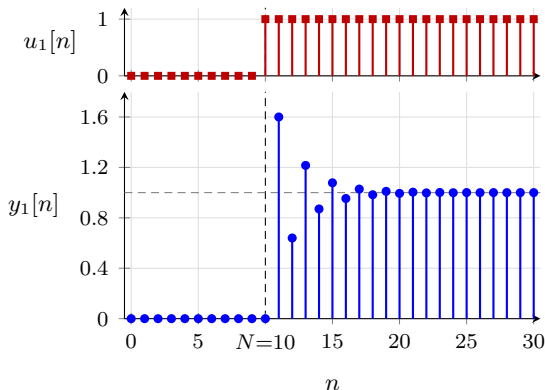
Note $y_1[N] = 0$: the output first responds at $N + 1$ (the one-step delay in (#1)).

Question: roughly, what is λ ?

The gap to steady state goes $1 \rightarrow 0.6 \rightarrow 0.36 \rightarrow \dots$, shrinking by a factor λ each step, so $\lambda \approx 0.6$.

Now, We Can Fill in the Gap: $-1 < \lambda < 0$

$$y_1[n] = \frac{\gamma}{1-\lambda} (1 - \lambda^{n-N}), \quad n \geq N$$



Again $\frac{\gamma}{1-\lambda} = 1$.

Question: roughly, what is λ ?

The gap $y_1[n] - 1$ goes
 $-1 \rightarrow +0.6 \rightarrow -0.36 \rightarrow \dots$:
 it flips sign and shrinks by
 0.6 each step, so $\lambda \approx -0.6$.

Negative $\lambda \Rightarrow$ overshoot and oscillation.

Closing Thoughts

How can we generate the previous plots?

- We get to pick which controller we use (and set the gains)!
- We can find an expression for λ which will (probably) be a function of the gain(s) of our controller.
- With proportional control and heat loss ($\beta \neq 0$), the error is zero only when the target equals the nominal temperature T_0 . Can we design a controller that removes it for *any* target?